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## PRODUCT DATA BULLETIN

**Product** **ADHESIVE 6270**  
**Application** Lamination of High Density Polyethylene, Polypropylene, Mylar and Other Polymeric Films to Kraft

### Physical Properties

Form	Liquid
Base	Emulsion Polymer
Color	White (film dries clear)
Odor	Slight Acetate
Solids	52+/-1%
pH	4.5 - 5.5
Viscosity	800 - 1200 cps
Pounds per Gallon	9.0
Inflammable	No
Usable After Freezing	Yes

### Performance

Speed of Set	Fast
Water Resistance	Good
Flexibility	Good
Hygroscopic	No

### Handling and Application

Storage Life	One Year
Store In	60-90°F
Dilution	As Required
Diluent	Water
Running Temperature	60-90°F
Film Application	As Required
Clean Up	Hot Water

### REMARKS

Protect from freezing  
 The formulation of this product complies with F.D.A. Regulations concerning Food Packaging Adhesives/F.D.A. Status 21CFD175.105, 21CFD175.125 and 21CFD121.2520 "Adhesives."  
 Revision Date: 11-11-13

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