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PRODUCT DATA BULLETIN

Product	ADHESIVE 6021
Application	Spot and Seam Paste for Small and Multiwall Bags

Physical Properties

Form	Liquid
Base	Emulsion Polymer
Color	White (film dries clear)
Odor	Slight Acetate
Solids	55 +/- 1%
pH	4.5 - 5.0
Viscosity	1500 - 2200 cps
Pounds per Gallon	9.0
Inflammable	No
Usable After Freezing	Yes

Performance

Speed of Set	Medium
Water Resistance	Fair
Flexibility	Good
Hygroscopic	No

Handling and Application

Storage Life	One Year
Store In	60-90°F
Dilution	As Required
Diluent	Water
Running Temperature	60-90°F
Film Application	As Required
Clean Up	Hot Water

REMARKS

Protect from freezing

The formulation of this product complies with F.D.A. Regulations concerning Food Packaging Adhesives/F.D.A. Status 21CFD175.105, 21CFD175.125 and 21CFD121.2520 "Adhesives:".

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