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## PRODUCT DATA BULLETIN

Product	<b>ADHESIVE 6018</b>
Application	Lamination Adhesive for Treated Polyethylene, Mylar and Polypropylene Film on Weber Small Bag and W&H Multiwall Bag Machines (non-pressure sensitive).

### Physical Properties

Form	Liquid
Base	Synthetic Polymer
Color	White (film dries clear)
Odor	Slight Acetate
Solids	52 - 56%
pH	4.0 - 5.5
Viscosity	1000 - 1500 cps
Pounds per Gallon	9.0
Inflammable	No
Usable After Freezing	Yes

### Performance

Speed of Set	Fast
Water Resistance	Excellent
Flexibility	Excellent
Hygroscopic	No

### Handling and Application

Storage Life	Six Months
Store In	60-90°F
Dilution	As Required
Diluent	Water
Running Temperature	60-90°F
Film Application	As Required
Clean Up	Hot Water

### REMARKS

Protect from freezing  
 The formulation of this product complies with F.D.A. Regulations concerning Food Packaging Adhesives/F.D.A. Status 21CFD175.105, 21CFD175.125 and 21CFD121.2520 "Adhesives".  
 Revision Date: 11-11-13

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