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PRODUCT DATA BULLETIN

Product **ADHESIVE 6003**
Application Additive to Starch Spot Paste and Bottom Paste to Improve Adhesion, Non-Kill and Water Resistance Properties

Physical Properties

Form	Liquid
Base	Polyvinyl Acetate
Color	White (film dries clear)
Odor	Slight Acetate
Solids	55+/-1%
pH	4.5 - 5.5
Viscosity	3000 - 4000 cps
Pounds per Gallon	9.1
Inflammable	No
Usable After Freezing	Yes

Performance

Speed of Set	Medium
Water Resistance	Fair
Flexibility	Poor
Hygroscopic	No

Handling and Application

Storage Life	Six Months
Store In	60-90°F
Dilution	As Required
Diluent	Water
Running Temperature	60-90°F
Film Application	As Required
Clean Up	Hot Water

REMARKS

Protect from freezing
 The formulation of this product complies with F.D.A. Regulations concerning Food Packaging Adhesives/F.D.A. Status 21CFD175.105, 21CFD175.125 and 21CFD121.2520 "Adhesives."
 Revision Date: 11-11-13

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