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## PRODUCT DATA BULLETIN

**Product** **ADHESIVE 6001**  
**Application** Additive to Starch Spot Paste and Bottom Paste to Improve Adhesion, Non-Kill and Water Resistance Properties

### Physical Properties

Form	Liquid
Base	Polyvinyl Acetate
Color	White (film dries clear)
Odor	Slight Acetate
Solids	55+/-1%
pH	4.5 - 5.5
Viscosity	1000 - 2000 cps
Pounds per Gallon	9.1
Inflammable	No
Usable After Freezing	Yes

### Performance

Speed of Set	Medium
Water Resistance	Fair
Flexibility	Poor
Hygroscopic	No

### Handling and Application

Storage Life	Six Months
Store In	60-90°F
Dilution	As Required
Diluent	Water
Running Temperature	60-90°F
Film Application	As Required
Clean Up	Hot Water

### REMARKS

Protect from freezing  
 The formulation of this product complies with F.D.A. Regulations concerning Food Packaging Adhesives/F.D.A. Status 21CFD175.105, 21CFD175.125 and 21CFD121.2520 "Adhesives."  
 Revision Date: 11-11-13

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